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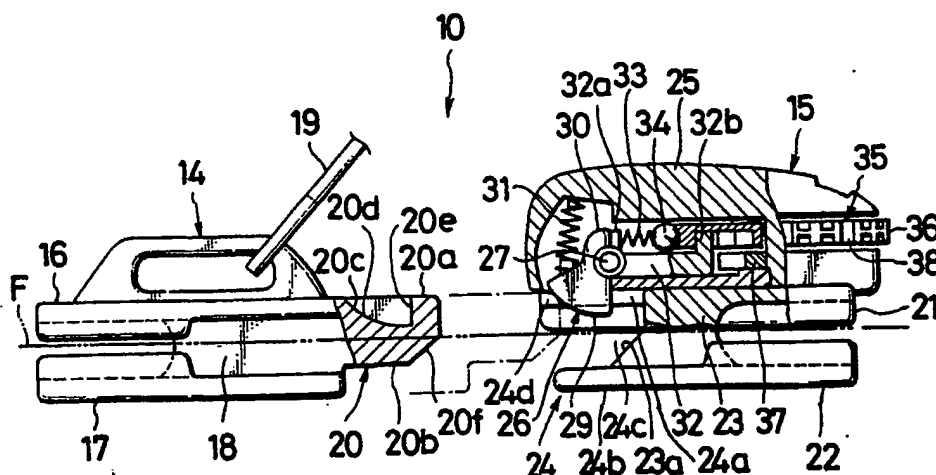
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84 **Slide Fastener.**

57 A slide fastener (10) comprising a pair of stringer tapes (11, 12) each carrying along their respective inner longitudinal edges a row of coupling elements (13). The slide fastener (10) is produced from a continuous fastener chain (F) having mounted thereon alternate sliders (14) and top end stops (15) both

movable along the rows of coupling elements (13). Either the slider (14) or the top end stop (15) is provided with a latch (26, 200) for retaining the slider (14) in provisionally or completely locked engagement with the top end stop (15).

FIG. 3



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SLIDE FASTENER

This invention relates generally to slide fasteners and particularly to such a slide fastener which has a slider lockable with a top end stop.

Slide fasteners have heretofore found extensive application on a variety of garment articles such as clothings, bags, tents, suitcases and the like. With a slide fastener used for example on a bag while in transit, it is not always necessary to fully lock the slider but often desirable to keep it provisionally locked. A typical example of such device is disclosed in Japanese Utility Model Publication No. 46-17756 in which a latch provided on a bag or the like has a pair of spring-biased pins engageable in cavities formed in a slider having an integral prong lockable with the latch. Since it is located on the bag at a level, the latch is often positioned out of alignment with the slider on the fastener at another level the latch unless extreme care and tedious effort are paid.

With the foregoing difficulties of the prior art in view, the present invention seeks to provide a slide fastener which has a slider easily engageable lockably with and disengageable from a top end stop.

The present invention further seeks to provide a slide fastener having a latch means incorporated either in a slider or in a top end stop, the latch having a "provisional" and a "complete" lock function.

The present invention further seeks to provide a slide fastener produced from a continuous fastener chain carrying a plurality of alternate sliders and top end stops which are movable on and attachable where desired on to the fastener chain.

These and other objects of the invention will appear clear from the following detailed description taken in conjunction with the accompanying drawings which illustrate by way of example some preferred embodiments.

According to the invention, there is provided a slide fastener produced from a continuous fastener chain comprising a pair of stringer tapes each carrying respective rows of coupling elements along their respective inner longitudinal edges, a plurality of alternate sliders and top end stops both movable along said rows of coupling elements, each of said sliders having an upper wing and a lower wing joined at one of their ends by a neck and defining therebetween a guide channel for the passage of said rows of coupling elements and a wing extension extending forwardly of said neck and having a lock cavity, said top end stop having an upper wing extension and a lower wing extension extending in parallel with each other and defining therebetween a guide opening for receiving said wing extension of said slider, said top end

stop further incorporating a latch movable into and out of said guide opening and adapted to engage with said lock cavity, a spring normally urging said latch toward said opening, and a lock device for selectively locking and unlocking said latch.

In the drawings in which like reference numerals refer to like or corresponding parts throughout the several views:

Figure 1 is a perspective view of a slide fastener embodying the invention;

Figure 2 is a plan view of the same;

Figure 3 is a side elevational, partly sectional view of a slider and a top end stop both slidably mounted on the fastener of Figure 1;

Figure 4 is a side elevational, partly sectional view of the top end stop;

Figure 5 is a top view, partly sectional, of a locking means incorporated in the top end stop;

Figure 6 is a view similar to Figure 1 but showing the slider and the top end stop coupled together;

Figure 7 is a side elevational view of the slider and the top end stop showing both in the process of being coupled together;

Figure 8 is a side elevational view of the slider and the top end stop (partly sectional) showing both immediately prior to mutual coupling;

Figure 9 is a view similar to Figure 8 but showing the slider and the top end stop in separated disposition;

Figure 10 is a view similar to Figure 8 but showing the slider and the top end stop in coupled disposition;

Figure 11 is a side elevational, partly sectional view of a modified form of locking means;

Figure 12 is a perspective view of the locking means of Figure 11;

Figure 13 is a side elevational, partly sectional view of the locking means of Figure 11 showing the same in unlocked disposition;

Figure 14 is a view similar to Figure 13 but showing the locking means in locked disposition;

Figure 15 is a diagrammatic plan view of an unfinished slide fastener chain attached to a garment fabric;

Figure 16 is a view similar to Figure 15 but showing a slide fastener finished with the slider and the top end stop according to the invention; and

Figure 17 is a diagrammatic perspective view of a bag to which the slide fastener of the invention is applied.

Referring now to the drawings and Figures 1 and 2 in particular, there is shown a slide fastener 10 embodying the present invention which comprises a pair of stringer tapes 11 and 12 each

carrying on and along their respective inner longitudinal edges a row of coupling elements 13, a slider 14 reciprocally movable along the coupling elements 13 to open and close the slide fastener in a well known manner, and a top end stop 15 similarly reciprocally movable along the coupling elements 13 and adapted to be secured in place on one end of the slide fastener 10 for limiting thereat the movement of the slider 14.

The slider 14 has an upper wing 16 and a lower wing 17 joined together at one of their ends by a neck 18 which is commonly termed a "diamond" and defining therebetween a guide channel for the passage of the slide fastener stringers and a pull tab 19 adapted to move the slider 14 along the row of coupling elements 13.

The slider 14 has a one-piece wing extension 20 tapered and extending forwardly of the neck 18 and having an upper surface 20a lying flush with the upper surface of the upper wing 16 and a lower flat surface 20b offset from the lower wing 17. The wing extension 20 has a lock cavity 20c formed in its upper surface 20a and cross-sectionally defined by an arcuate bottom wall 20d and a vertical end wall 20e at an leading end of the extension 20, the cavity 20c increasing in depth progressively toward the vertical wall 20e, as better shown in Figures 3 and 9. The wing extension 20 is provided at its lower leading end portion with an upwardly canted cam surface 20f for purposes hereafter to be described.

The top end stop 15 has an upper wing 21 and a lower wing 22 joined together by a neck 23 and includes a two-piece wing extension 24 consisting of an upper wing extension 24a and a lower wing extension 24b extending integrally from the upper wing 21 and the lower wing 22 respectively and forwardly of the neck 23. The upper and lower extensions 24a and 24b are in spaced parallel relation to each other, defining therebetween a guide opening 24c for receiving the wing extension 20 of the slider 14. The upper wing extension 24a has an aperture 24d communicating with the guide opening 24c.

The neck 23 of the top end stop 15 has a downwardly canted front end surface 23a disposed in the opening 24c for face-to-face engagement with the canted cam surface 20f of the slider wing extension 20.

Designated at 25 is a casing encompassing and attached to the upper wing 21 of the top end stop 15.

A lock tumbler of latch 26 is pivotally mounted through the aperture 24d in the casing 25 to enter into and retract from the guide opening 24c in the casing 25 of the top end stop 15. More specifically, the tumbler 26 has an integral transverse pin 27 received in vertically elongated guide slots 28

formed in opposite side walls of the casing 25, as better shown in Figure 5, so that the tumbler 26 can rotate and move vertically linearly as well along the guide slots 28. The lock tumbler 26 is provided at one end with an integral lock prong 29 shaped in conformity with and hence engageable with the lock cavity 20c of the slider 14 with a tight fit in a manner hereafter to be described. At the other end of the tumbler 26 is an integral abutment 30.

The lock tumbler 26 is normally urged downwardly toward the guide opening 24c by means of a first compression spring 31 supported vertically in place within the casing 25 as shown in Figure 3.

A slide bracket 32 has integral vertical ribs 32a and 32b protruding upwardly from opposite ends thereof and is mounted in the casing 25 horizontally movably above the upper wing 21 of the top end stop 15. The bracket 32 is normally urged horizontally toward the tumbler 26 by means of a second compression spring 33 having one end connected to the ribs 32a and the other end connected via ball 34 to the periphery of a first dial later described.

A dual dial device 35 comprises a first dial 36 and a second dial 37 disposed in superposed relation to each other and each rotatably mounted in the casing 25 and partly protruding from a rear end thereof remote from the lock tumbler 26. The first or upper dial 36 has a predetermined number of equally spaced peripheral grooves 38 engageable with the ball 34 connected to the second spring 33 so that the dial device 35 can rotate resiliently intermittently. The first dial 36 carries on its upper surface an array of indicia such as numerical figures which are successively exposed to view through a window 39 formed in the top wall of the casing 35 as the dial is rotated, as shown in Figure 6.

The first and second dials 36 and 37 are rotatable relatively to each other by means of for example respective confrontable pins (not shown), and have engaging peripheral notches 36a and 37a, respectively, which are selectively engageable with the vertical rib 32b of the slide bracket 32.

With this construction, the sliders 14 and the top end stop 15 are brought into coupling engagement with each other by, for instance, inserting the wing extension 20 of the slider 14 into the guide opening 24c in the top end stop 15 as shown in Figure 7, in which instance, the slider 14 is apt to tilt forwardly as it is pulled by the tab 19, and the cam surface 20f of the extension 20 moves in sliding engagement with the front end of the lower wing 22 of the top end stop 15 and thus aids in smooth entry of the slider wing extension 20, while the lock prong 29 is lifted in contact with a leading upper surface portion of the wing extension 20

against tension of the first spring 31 and upon registry with the lock cavity 20c, the prong 29 is urged by the spring 31 downwardly into the cavity 20c as shown in Figures 8 and 10.

In this instance, the rows of coupling elements 13 which are located at a junction between the slider 14 and the top end stop 15 are not coupled together but the fastener stringers at that location are guarded by the wing construction 24 of the top end stop 15 against being pulled laterally outwardly which would otherwise take place when severe lateral pull is exerted on the slide fastener.

When separating the slider 14 from the top end stop 15, they can be pulled away from each other with a tensile strength great enough to overcome a compression strength of the first spring 31 to release the lock prong 29 from the lock cavity 20c, in which instance the lock spring 29 is so released as the tumbler 26 rotates clockwise (as viewed in the drawings) on its pin 27 until the lock prong 29 is displaced clear of the guide opening 24c, as shown in Figure 9. Immediately upon departure of the slider 14, the tumbler 26 is returned by the action of the first spring 31 to its original position with the lock prong 29 protruding back into the guide opening 24c.

The dual dial device 35 is utilized to permit and prohibit movement of the lock tumbler 26 into and out of the guide opening 24c in the top end stop 15. In a typical mode of operation, the first dial 36 is rotated in either or one direction until a selected combination of indicia appears in the window 39 so that the engaging notch 37a of the second dial 37 registers with the rib 32b of the slide bracket 32, and the first dial 36 is then rotated in the opposite direction until another selected combination appears in the window 39 to bring the engaging notch 36a of the first dial 36 into registry with the rib 32b of the bracket 32. This position represents an "unlock" or "provisional lock" condition of the slider 14 with respect to the top end stop 15 as depicted in Figure 8, in which condition the slider 14 can be drawn apart from the top end stop 15 with a pull just strong enough to overcome the compression strength of the first spring 31 in a manner already described.

Rotating the first dial 36 and/or the second dial 37 away from the above "unlock" position will shift their respective notches 36a, 37b out of registry or alignment with the bracket rib 32b and thereby bring the slider 14 into "complete lock" engagement with the top end stop 15, in which position the lock prong 19 is not rotatable but retained in locked engagement with the lock cavity 20c of the slider wing extension 20, prohibiting separation of the slider 14 from the top end stop 15. Since the lock tumbler 26 is vertically movable, the slider 14 and the top end stop 15 can be readily coupled by

thrusting the slider wing extension 20 into the guide opening 24c and locked together immediately upon fitting engagement of the lock prong 29 with the lock cavity 20c.

Figures 11 - 14, inclusive, show a modified form of the lock device incorporated in the top end stop 15, in which there is provided a key-operated lock device in place of the dial device 35 which has been already described. The key-operated lock device 100 is shown, including a portion of the slider wing extension 110 which is provided in its upper surface with a relatively shallow, arcuately shaped lock cavity 110a corresponding to the lock cavity 20c, the remaining structural details of the slider 14 being identical those already described and hence omitted.

A tumbler 200 is in the form of a lock roller 210 rotatably connected to one end of a first bracket 220, the other end of which is pivotally connected to one end of a second bracket 230. The lock roller 210 takes the place of the lock prong 29 and is likewise normally urged by the first spring 31 downwardly toward the guide opening 24c in the top end stop 15. The other end of the second bracket 230 is connected via a spring 240 to a crank arm 250 (corresponding to the slide bracket 32) having an elongated horizontal engaging portion 250a at one end and a finger portion 250b at the opposite end. The finger portion 250b is offset from the horizontal engaging portion 250a so that its end surface lies substantially flush with or slightly above the upper surface of the second bracket 230.

A key-operated latch 260 having a top-like configuration, as shown in Figure 12, has a large-diameter disc 270 and a small-diameter cam disc 280 formed integrally but eccentrically with the disc 270. The cam disc 280 thus has a first peripheral portion 280a coextensive with the periphery of the large-diameter disc 270 and a second peripheral portion 280b offset from the periphery of the disc 270. The latch 260 is rotatably mounted in the casing 25 and has a key hole 260a in a portion of its upper surface which is exposed through the casing 25 for engagement with a key 290. The large-diameter disc 270 has a pair of diametrically opposed peripheral notches 270a and 270b which are adapted to receive the apex of a triangular leaf spring 300 secured to the inner wall of the casing 25.

Rotating the latch 260 with the key 290 in the hole 260a in one or the other direction for 180° will bring either of the two notches 270a and 270b into locking engagement with the leaf spring 300. When the latch 260 is rotated so as to register the notch 270a with the apex of the leaf spring 300 as shown in Figures 11, the crank arm 250 is positioned with its finger portion 250b held apart from the

upper surface of the second bracket 230 and with its engaging portion 250a in abutting relation to the second peripheral portion 280b of the cam disc 280, in which position the slider 14 is unlocked with respect to the top end stop 15 as the first bracket 220, hence the lock roller 210, is free to move away from the lock cavity 170a. By rotating the latch 260 another 180° until the opposite notch 270b engages the leaf spring 300, the slider 14 and the top end stop 15 are completely locked because the first peripheral portion 280a of the cam disc 280 confronts and pushes the crank arm 250 toward the lock roller 210 against the tension of the spring 240 until the finger portion 250b rides on the first bracket 220 past the second bracket 230 and prohibits the upward movement of the lock roller 210, as shown in Figure 14.

Having thus described the invention, it will be understood that the slider 14 can be brought into and out of engagement with the top end stop 15 efficiently and smoothly and that the top end stop 15 according to the invention can be freely moved along the rows of coupling elements 13 on a slide fastener chain F shown in Figure 15 and can be secured thereto where described as by a threaded bolt 40 (Figure 4) or by an adhesive (not shown), as shown in Figure 16, to define a top end of an individual slide fastener 10 at which the slider 14 stopped and held optionally in "provisional lock" or "complete lock" engagement with the top end stop 15.

Another advantage of the invention is that a plurality of sliders 14 and top end stops 15 may be mounted alternately on a continuous length of slide fastener chain F and can be cut to individual product lengths at the site of garment manufacture.

The slider 14 and the top end stop 15 according to the invention may be conveniently and suitably used on a bag B as shown in Figure 7.

Claims

1. A slide fastener (10) produced from a continuous fastener chain (F) comprising a pair of stringer tapes (11, 12) each carrying respective rows of coupling elements (13) along their respective inner longitudinal edges, a plurality of alternate sliders (14) and top end stops (15) both movable along said rows of coupling elements (13), each of said sliders (14) having an upper wing (16) and a lower wing (17) joined at one of their ends by a neck (18) and defining therebetween a guide channel for the passage of said rows of coupling elements (13) and a wing extension (20) extending forwardly of said neck (18) and having a lock cavity (20c), said top end stop (15) having an upper wing extension (24a) and a lower wing extension (24b)

extending in parallel with each other and defining therebetween a guide opening (24c) for receiving said wing extension (20) of said slider (14), said top end stop (15) further incorporating a latch (26, 200) movable into and out of said guide opening (24c) and adapted to engage with said lock cavity (20c), a spring (31) normally urging said latch (26, 200) toward said opening (24c), and a lock device (35, 260) for selectively locking and unlocking said latch (26, 200).

FIG.1

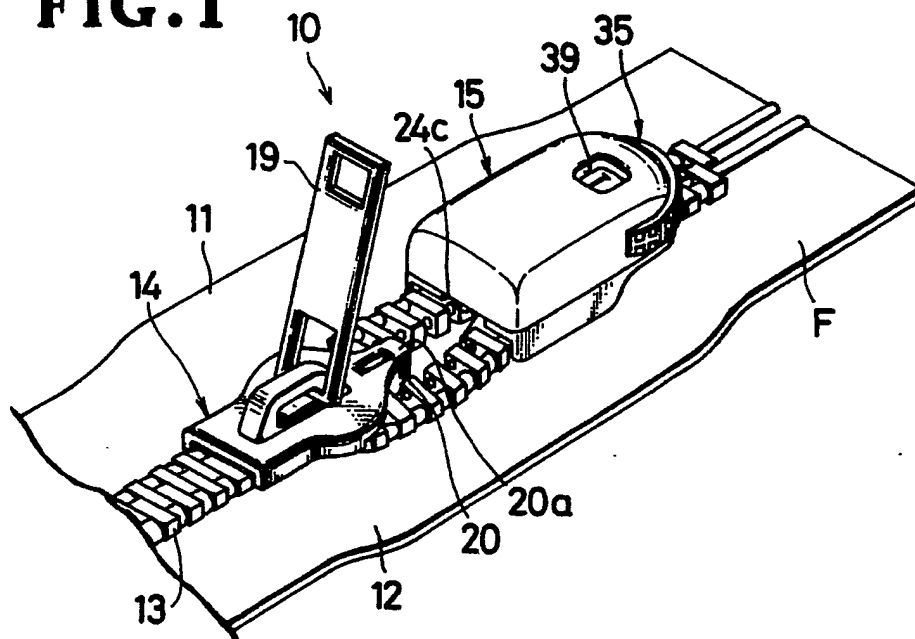


FIG.2

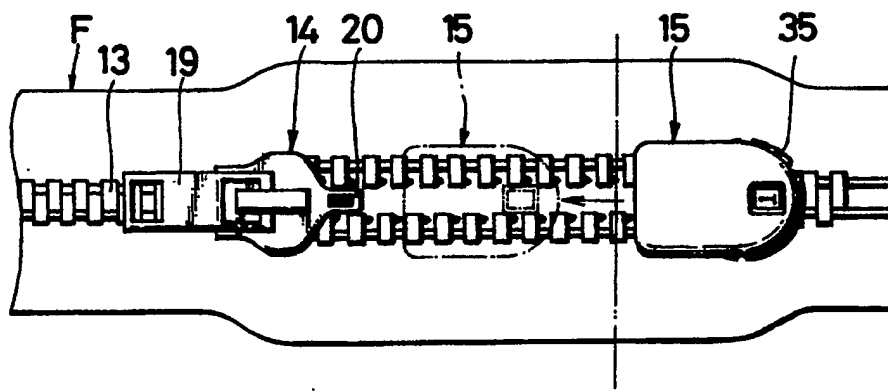


FIG. 3

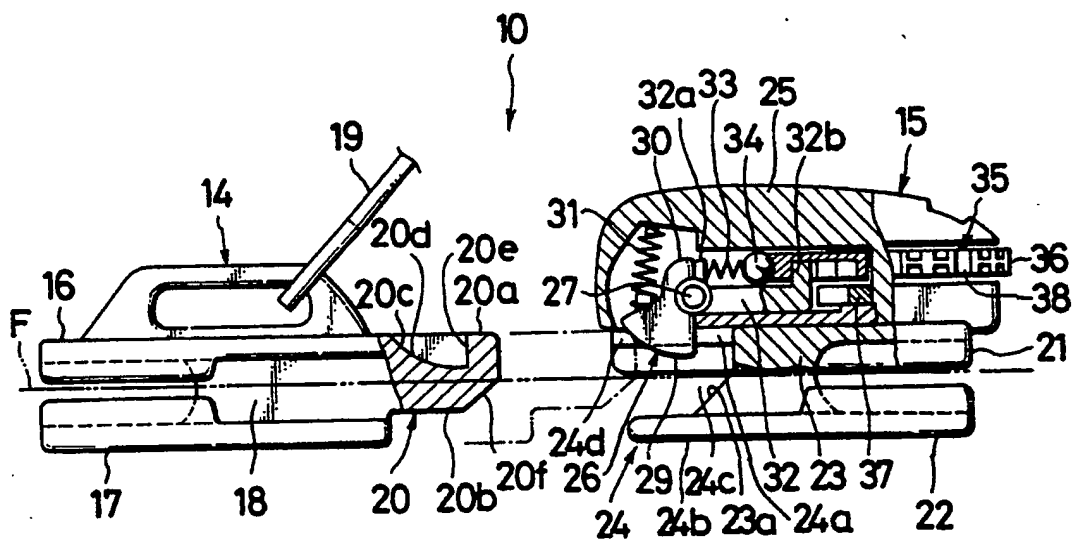


FIG. 4

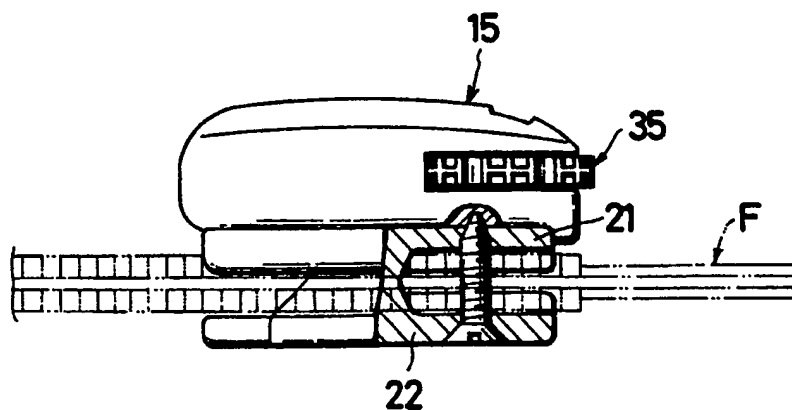


FIG. 5

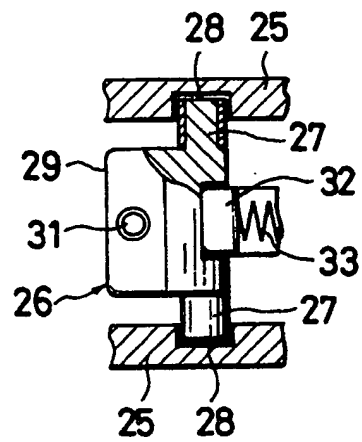


FIG. 6

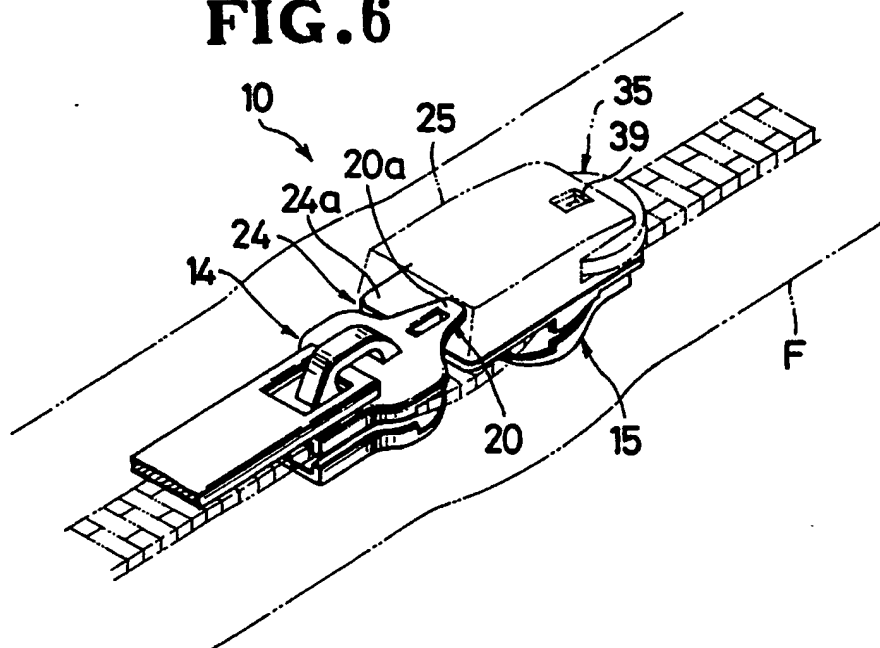


FIG. 7

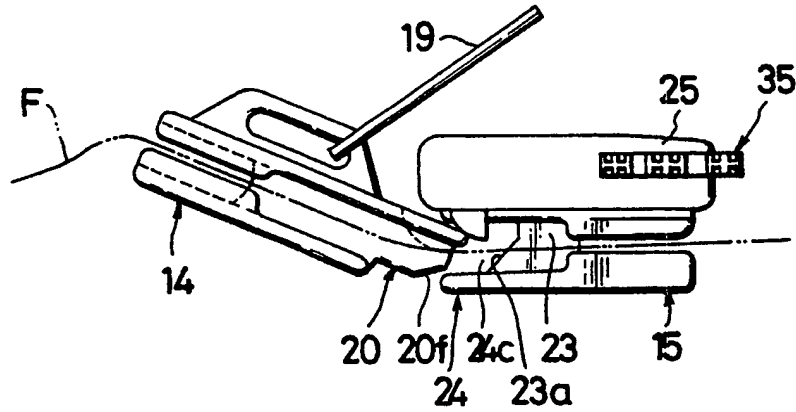


FIG. 8

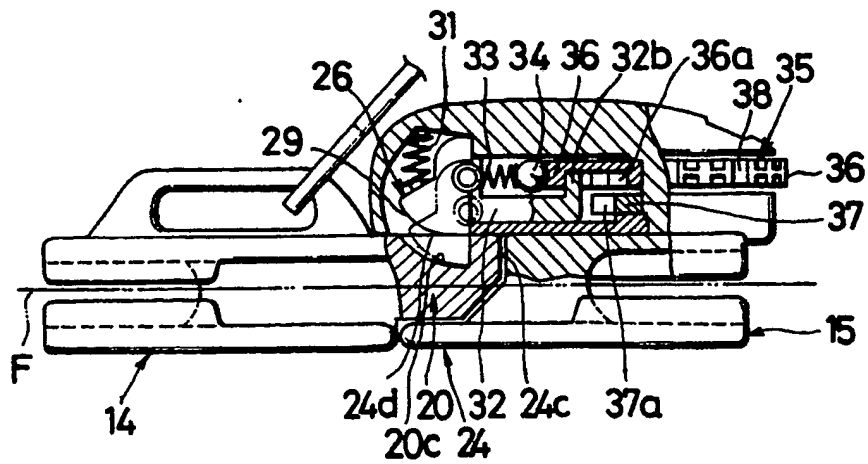


FIG. 9

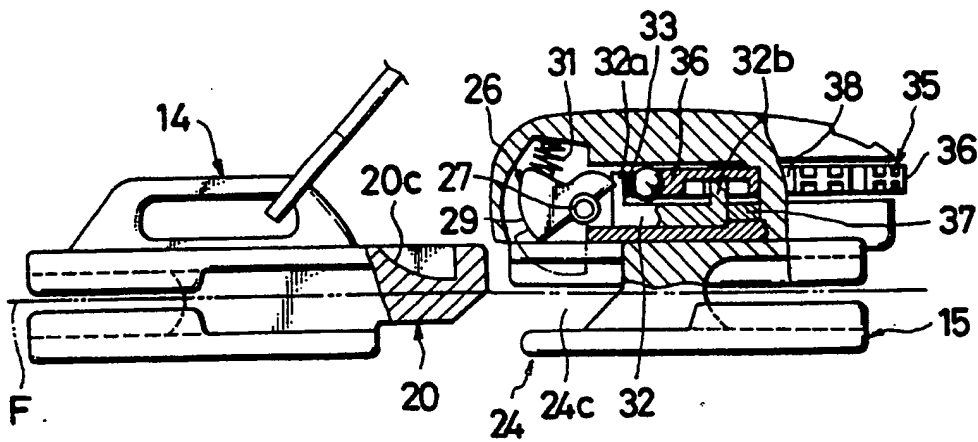


FIG. 10

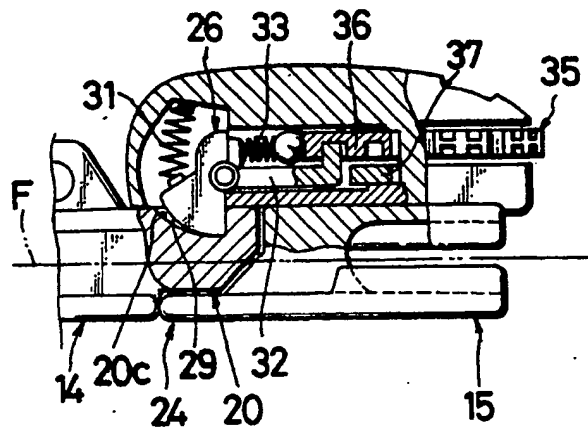


FIG. 11

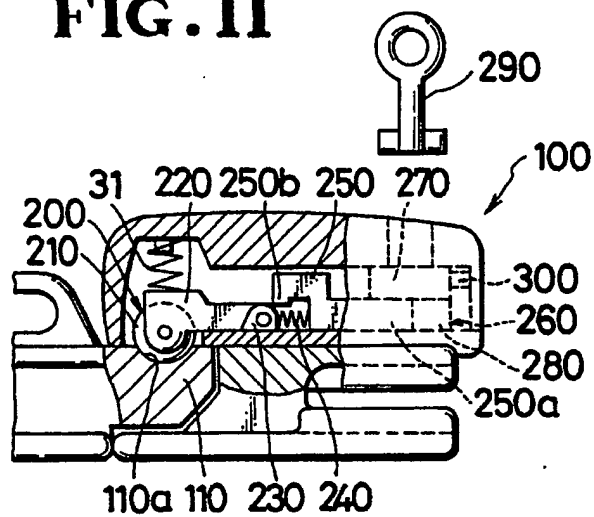


FIG. 12

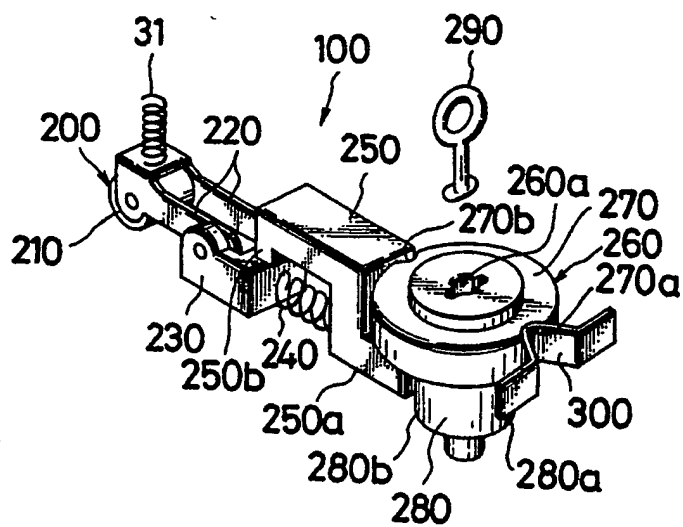


FIG. 13

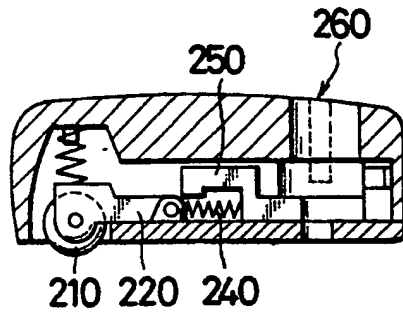


FIG. 14

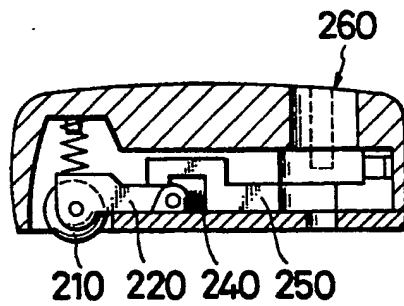


FIG. 15

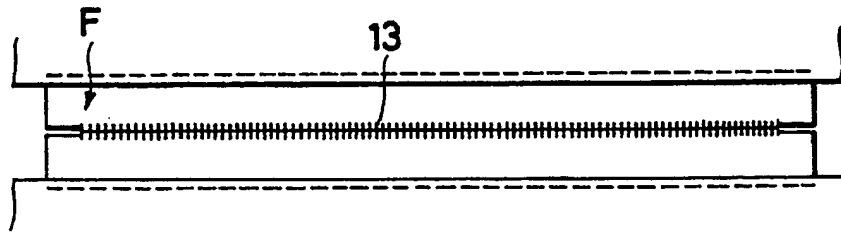


FIG. 16

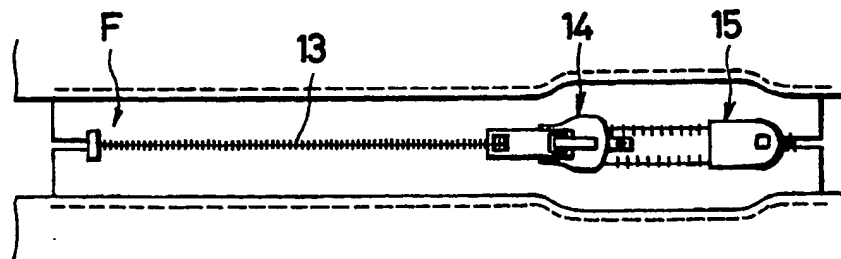
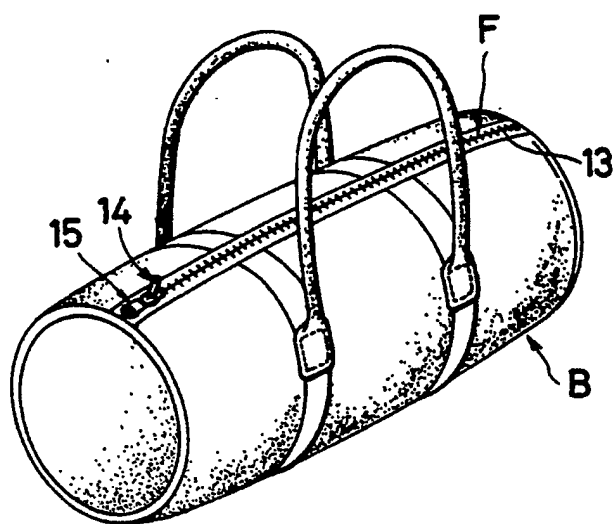


FIG. 17





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 90 11 1232

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Y	GB-A-1477290 (YOSHIDA KOGYO K.K.) * page 1, line 94 - page 3, line 18 * * figures 1-3 * ---	1	A44B19/30
Y	GB-A-1510268 (YOSHIDA KOGYO K.K.) * page 2, line 75 - page 3, line 57 * * figures 1-4 * ---	1	
A	FR-A-2527909 (LAS RICOUARD SA.) * page 2, line 13 - page 4, line 18 * * figures 5-9 * ---	1	
A	US-A-2032019 (K. R. JORDAN) * page 1, left-hand column, line 40 - right-hand column, line 30; figures 1, 2 * ---	1	
A	US-A-2741114 (N. J. POUX) ---		
A	EP-A-0110346 (YOSHIDA KOGYO K.K.) ---		
E	EP-A-0377798 (YOSHIDA KOGYO K.K.) * the whole document * -----	1	TECHNICAL FIELDS SEARCHED (Int. Cl.5) A44B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25 SEPTEMBER 1990	Examiner BOURSEAU A.M.
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